

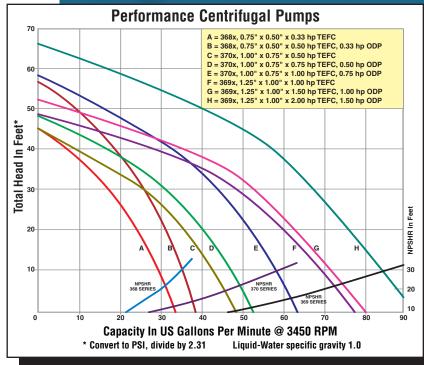
Straight Centrifugal Pumps

- Available in : Investment Cast 316 Stainless Steel, Cast Bronze and Cast Iron with Stainless Steel Impeller Construction
- Viton® Mechanical Seal and O-Ring with Stainless Steel and Bronze Models
- Buna-N Mechanical Seal and O-Ring with Cast Iron Models
- Optional Silicon Carbide Mechanical Seals Available
- Discharge Port Rotates in 90° Increments
- Maximum Working Pressure 75 PSI
- Max. Temperature 200°F
- Max. Flow 90 GPM
- Max. Head 65 ft. (28 PSI)
- > Self-cleaning, Semi-open Impellers
- Available with Open Drip Proof (ODP) or Totally Enclosed Fan Cooled(TEFC) 56J Motors
- ➤ 1/3 HP to 2 HP Single and Three Phase, 3450 RPM Motors

This line of AMT Straight Centrifugal pumps is designed for continuous-duty low pressure OEM, Industrial/Commercial and General Service applications including circulation, chemical processing, liquid transfer and cooling. These durable and compact pumps are available in a variety of construction and seal materials to meet your specification. The line also features a wide selection of single and three phase ODP or TEFC motors, up to 2 horsepower. All models feature Type 6 mechanical seals and O-rings. Pull-fromthe-rear design for easy service without disturbing any piping. Self-cleaning impellers to prevent clogging and minimize maintenance.

AMT Centrifugal pumps are reliable, cost effective and low maintenance. Many are readily available "Off-the Shelf" for fast 24 hour shipment. For use with non-flammable liquids compatible with pump component materials.





Straight Centrifugal Pumps

Pump Dimensional & Specification Data

															SHIPPING WT.			
				VOLTAGE@	FULL LOAD						.,		_		XCI	ХВ	xss	
MODEL	HP	PH	ENC	60 Hz +	AMPS	SUC*	DIS*	AB**	CP**	L	Х	Υ	Z	ZZ	(-95)	(-97)	(-98)	
3680-9X	1/3	1	ODP	115/230	8 / 4	3/4"	1/2"	2.4	11.8	6.3	1.9	1.4	1.9	2.9	26 lbs.	27 lbs.	26 lbs.	
368A-9X	1/3	1	TEFC	115/230	7 / 4	3/4"	1/2"	2.4	13.4	6.3	1.9	1.4	1.9	2.9	31 lbs.	32 lbs.	31 lbs.	
368B-9X	1/2	1	TEFC	115/230	9/5	3/4"	1/2"	2.4	13.3	6.3	1.9	1.4	1.9	2.9	33 lbs.	34 lbs.	33 lbs.	
3701-9X	1/2	1	ODP	115/230	10/5	1"	3/4"	3.0	11.9	6.3	2.4	1.4	2.1	3.3	31 lbs.	32 lbs.	31 lbs.	
370B-9X	1/2	1	TEFC	115/230	9/5	1"	3/4"	3.0	13.3	6.3	2.4	1.4	2.1	3.3	33 lbs.	34 lbs.	33 lbs.	
3703-9X	1/2	3	ODP	230/460	3/2	1"	3/4"	3.0	12.4	6.3	2.4	1.4	2.1	3.3	31 lbs.	32 lbs.	31 lbs.	
368C-9X	1/2	3	TEFC	230/460	3/2	1"	3/4"	2.4	13.1	6.3	1.9	1.4	1.9	2.9	31 lbs.	32 lbs.	31 lbs.	
3700-9X	3/4	1	ODP	115/230	13 / 7	1"	3/4"	3.0	12.4	6.3	2.4	1.4	2.1	3.3	34 lbs.	35 lbs.	34 lbs.	
370A-9X	3/4	1	TEFC	115/230	9/5	1"	3/4"	3.0	13.8	6.3	2.4	1.4	2.1	3.3	37 lbs.	38 lbs.	37 lbs.	
3702-9X	3/4	3	ODP	230/460	4/2	1"	3/4"	3.0	12.6	6.3	2.4	1.4	2.1	3.3	32 lbs.	33 lbs.	32 lbs.	
370C-9X	3/4	3	TEFC	230/460	3/2	1"	3/4"	3.0	13.2	6.3	2.4	1.4	2.1	3.3	35 lbs.	36 lbs.	35 lbs.	
370E-9X	1	1	TEFC	115/230	12/6	1"	3/4"	3.0	15.1	6.3	2.4	1.3	2.1	3.3	39 lbs.	40 lbs.	39 lbs.	
370D-9X	1	3	TEFC	230/460	4/2	1"	3/4"	3.0	14.2	6.3	2.4	1.3	2.1	3.3	36 lbs.	37 lbs.	36 lbs.	
3691-9X	1	1	ODP	115/230	17/9	1-1/4"	1"	3.0	12.9	6.3	2.5	1.3	2.0	3.4	36 lbs.	37 lbs.	36 lbs.	
369C-9X	1	1	TEFC	115/230	12/6	1-1/4"	1"	3.0	14.2	6.3	2.5	1.3	2.0	3.4	40 lbs.	41 lbs.	40 lbs.	
3693-9X	1	3	ODP	230/460	5/3	1-1/4"	1"	3.0	13.0	6.3	2.5	1.3	2.0	3.4	35 lbs.	36 lbs.	35 lbs.	
369F-9X	1	3	TEFC	230/460	4/2	1-1/4"	1"	3.0	13.8	6.3	2.5	1.3	2.0	3.4	39 lbs.	40 lbs.	39 lbs.	
3690-9X	1-1/2	1	ODP	115/230	22 / 11	1-1/4"	1"	3.0	13.3	6.3	2.5	1.3	2.0	3.4	40 lbs.	41 lbs.	40 lbs.	
369A-9X	1-1/2	1	TEFC	115/230	18/9	1-1/4"	1"	3.0	15.1	6.3	2.5	1.3	2.0	3.4	48 lbs.	49 lbs.	48 lbs.	
3692-9X	1-1/2	3	ODP	230/460	7 / 4	1-1/4"	1"	3.0	13.5	6.3	2.5	1.3	2.0	3.4	38 lbs.	39 lbs.	38 lbs.	
369B-9X	1-1/2	3	TEFC	230/460	5/3	1-1/4"	1"	3.0	14.2	6.3	2.5	1.3	2.0	3.4	40 lbs.	41 lbs.	40 lbs.	
369D-9X	2	1	TEFC	115/230	22 / 11	1-1/4"	1"	3.0	15.4	6.3	2.5	1.3	2.0	3.4	52 lbs.	53 lbs.	52 lbs.	
369E-9X	2	3	TEFC	230/460	6/3	1-1/4"	1"	3.0	14.3	6.3	2.5	1.3	2.0	3.4	50 lbs.	51 lbs.	50 lbs.	

^(*) Standard NPT (female) pipe thread.

NOTE: Electric supply for ALL motors must be within ±10% of nameplate voltage rating(Ex. 230V ±10%= 207 to 253)

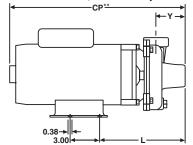
When Ordering Add the Correct-9x Suffix to Model Number Indicating Material Selection

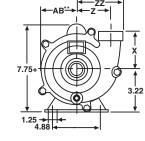
XCI (-95)=Cast Iron Construction with SS Impeller and Buna-N Seals, Max. Temperature 180°F

XB (-97)=All Cast Bronze Construction with Viton® Seals, Max. Temperature 200°F

XSS (-98)=All 316 Stainless Steel Construction with Viton® Seals, Max. Temperature 200°F







Standard Features

- ➤ Stainless Steel, Bronze & Cast Iron Construction
- ➤ Buna-N or Viton® Mechanical Seals and O-Rings Depending on Model
- ➤ Stainless Steel Hardware
- ➤ NEMA 56J ODP & TEFC Single and Three Phase Motors
- ➤ Stainless Steel Motor Shaft
- ➤ NEMA Base Mounted Motor

- ➤ Self-cleaning Impeller
- ➤ Discharge Rotates in 90° Increments
- ➤ Maximum Working Pressure to 75 PSI
- ➤ Max. Temperature 200°F(Viton), 180°F (Buna-N)
- > Front Drain Plug
- "Off-the-Shelf" Availability for Many Models



^(**) This dimension may vary due to motor manufacturer's specifications.

^{(+) 3-}Phase motors can also operate on 50 Hz. (This will change Full Load Amps, Service Factor and RPM)

NOTE: Dimensions have a tolerance of ±1/8".